

ENGINEERING ORDER

ON DRAWING J350-M31 AND
INSTALLATION INSTRUCTIONS

ALL REFERENCES TO BOLT AN 3-38A
OR AN 3-40 SHOULD READ AN 3-37A

		REVISION	CONTRACT NO.		DART DART AERO ACCESSORIES INC. VANCOUVER CANADA	
		DRAWN	DESIGN <i>BRADLEY</i>		DATE <i>DEC 15 1992</i>	
		APPROVED	STRESS		TITLE DE09007 350/355 CABIN STEP	
DESCRIPTION OF CHANGE		REQUIREMENTS — UNLESS OTHERWISE SPECIFIED			CODE	REV
		GENERAL	LIMITS		DWG NO. J350-M31	SCALE <i>NTS</i>
		1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125μ 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER MIL - S - 7742 5. HOLES PER AND 10387	1. TOLERANCES — XX \pm .030 XXX \pm .010 2. ANGLES \pm 1° 3. PARALLELISM \pm .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL M/C CENTRE LINES .005		CHECKED <i>gs</i>	SHT 1 OF 1
		CLIENT				